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Amendments t the Claims

This listing of claims will replace all prior versions and listings of claims in the application:

- 1. (currently amended) An ink transfer mechanism for printing press including a supply roller to collect ink from a liquid supply, a primary flow metering device to produce a primary flow of said ink carried by said roller, and a secondary flow metering device spaced from said primary flow metering device to provide a continuous and constant secondary flow on said roller, whereby a difference in the flow of said liquid between said metering devices is supplied to a flow output.
- 2. (original) An ink transfer mechanism according to claim 1, wherein said secondary flow metering device includes a blade portion.
- 3. (original) An ink transfer mechanism according to claim 1, wherein said secondary flow metering device is biased towards said supply roller.
- 4. (currently amended) An ink transfer mechanism according to claim 2, wherein said secondary flow metering device moves is movable relative to said supply roller between an operative position which provides a predetermined separation distance between said blade portion and an outer surface of said supply roller, and a an inoperative retracted position.
- 5. (original) An ink transfer mechanism according to claim 2, wherein said blade portion includes a contoured surface portion.
- 6. (original) An ink transfer mechanism according to claim 5, wherein said contoured surface portion is arcuate.
- (original) An ink transfer mechanism according to claim 3, wherein a predetermined
 magnitude of said separation distance is maintained by an element located between said
 exterior surface and said blade portion.



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8. (currently amended) A method of metering ink from a supply roller of a printing press including the steps of: metering of a flow of said ink onto said supply roller by application of a primary metering device to produce a primary flow, metering of said primary flow transferred by said supply roller by application of as a secondary metering device to produce a secondary flow on said roller, directing a difference between said primary flow and said secondary flow from a surface of said supply roller to produce a tertiary flow as an output.

(Production)

- 9. (currently amended) A secondary flow metering device to meter the return flow if of ink supply of a printing press comprising a body and a blade portion connected to said body, said body blade portion being supported by said body to engage a primary flow of ink on a supply roller to divide said flow into a secondary flow for return to said supply and a tertiary flow to a flow output.
- 10. (previously cancelled)
- 11. (previously amended) A metering device according to claim 9, wherein an end portion of said blade portion is arcuate.
- 12. (previously amended) The metering device of claim 9, wherein said blade portion includes a contoured surface having an entrance region, a middle region, and an exit region.
- 13. (original) A metering device according to claim 12, wherein said entrance region contains a shallow angle of less than 20 degrees with respect to an adjacent surface.
- 14. (previously amended) A metering device according to claim 9, wherein an end portion of said blade portion includes a corner region to promote separation of ink flow along said end portion.